



NTPC Dadri 5MW



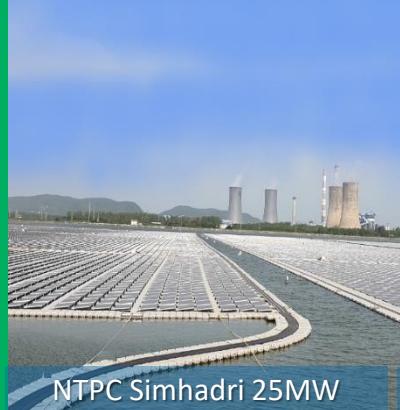
NTPC Bhadla 260MW



NTPC Kawas Blending GH2 - NG



# "Case Study on Green Ammonia projects"



NTPC Simhadri 25MW



Shimbhu Ki Bhurj I 250MW



NTPC Rojmal 50MW

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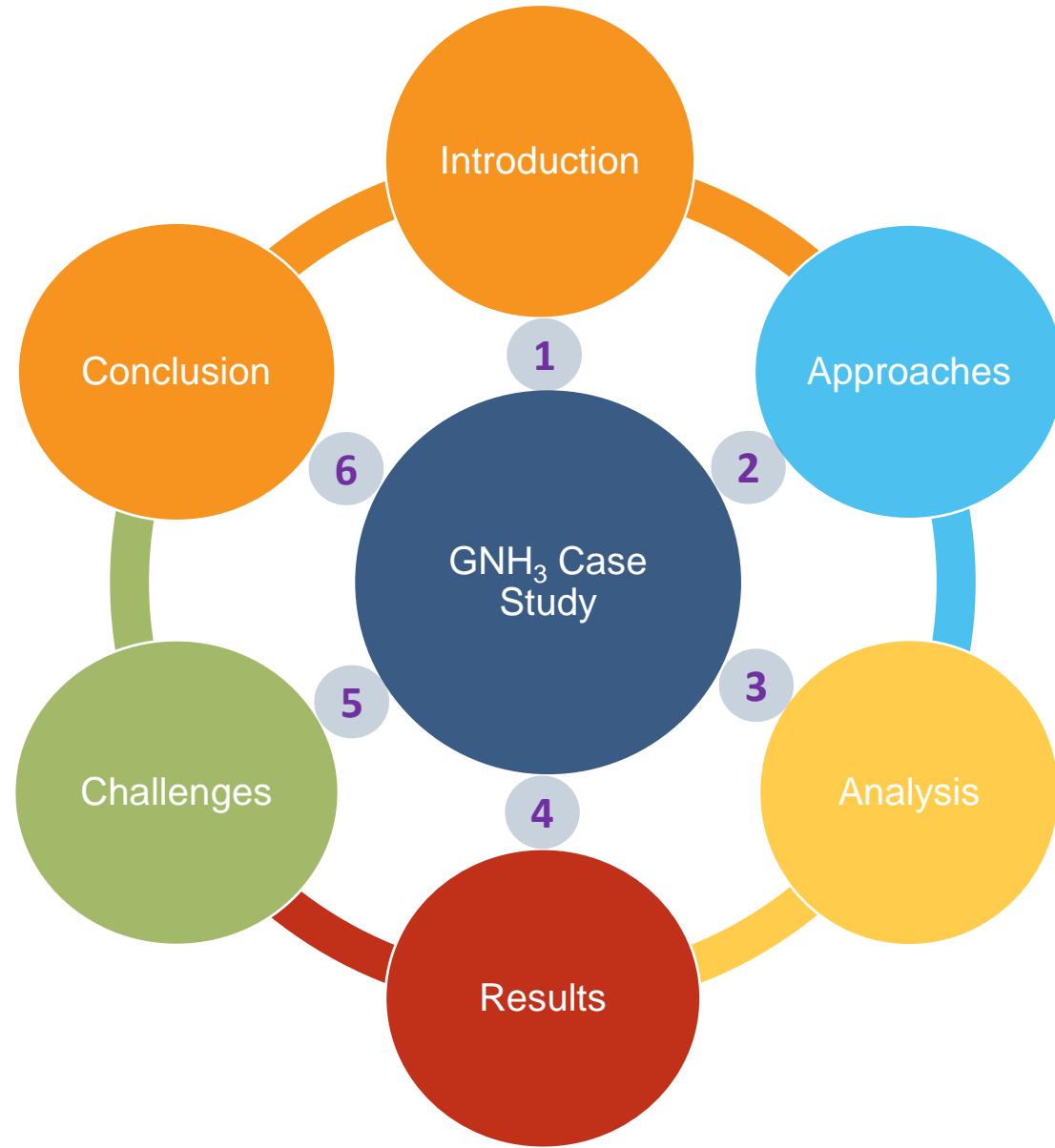
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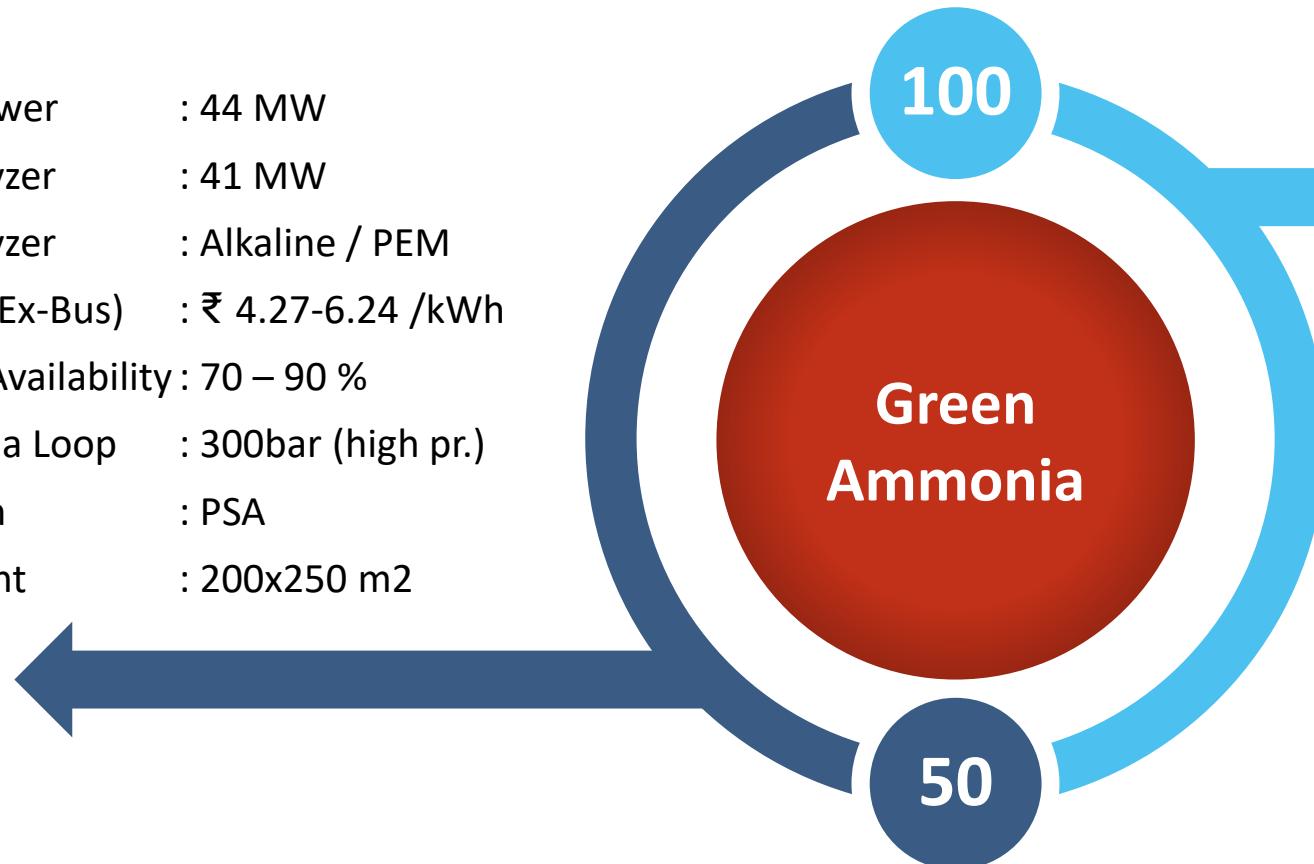


## 50 TPD

- Total power : 44 MW
- Electrolyzer : 41 MW
- Electrolyzer : Alkaline / PEM
- RE RTC (Ex-Bus) : ₹ 4.27-6.24 /kWh
- RE RTC Availability : 70 – 90 %
- Ammonia Loop : 300bar (high pr.)
- Nitrogen : PSA
- Foot print : 200x250 m<sup>2</sup>

## 100 TPD

- Total power : 90 MW
- Electrolyzer : 79 MW
- Electrolyzer : Alkaline / PEM
- RE RTC (Ex-Bus) : ₹ 4.27-6.24/kWh
- RE RTC Availability : 70 – 90 %
- Ammonia Loop : 150bar (low pr.)
- Nitrogen : ASU/PSA
- Foot print : 300x280m<sup>2</sup>



## 1 Ammonia Loop

- KAAP *plus*<sup>TM</sup> (KBR Advanced Ammonia Process *plus*) with Ruthenium catalyst
- Tsubame BHB – Synthesis by Electride Catalyst (Small scale onsite pilot)
- CASALE / LINDE – Low Pressure cycle, Turn down – 10%
- Stami carbon – High Pressure cycle 300bar, Low Refrigeration, Compact, High single pass yield at 22% against 17%, Turn down – 30%
- Thyssenkrupp offers fully modularized 50TPD and 300TPD
- Topse – SOEC based

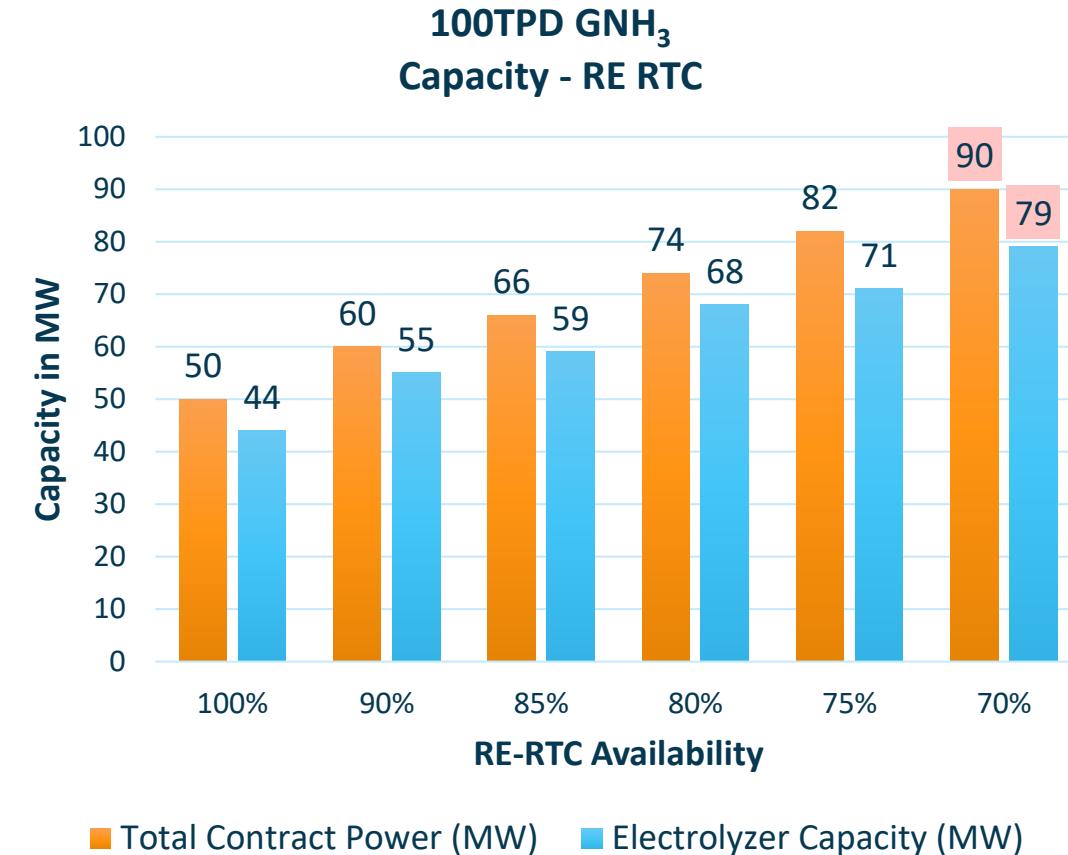
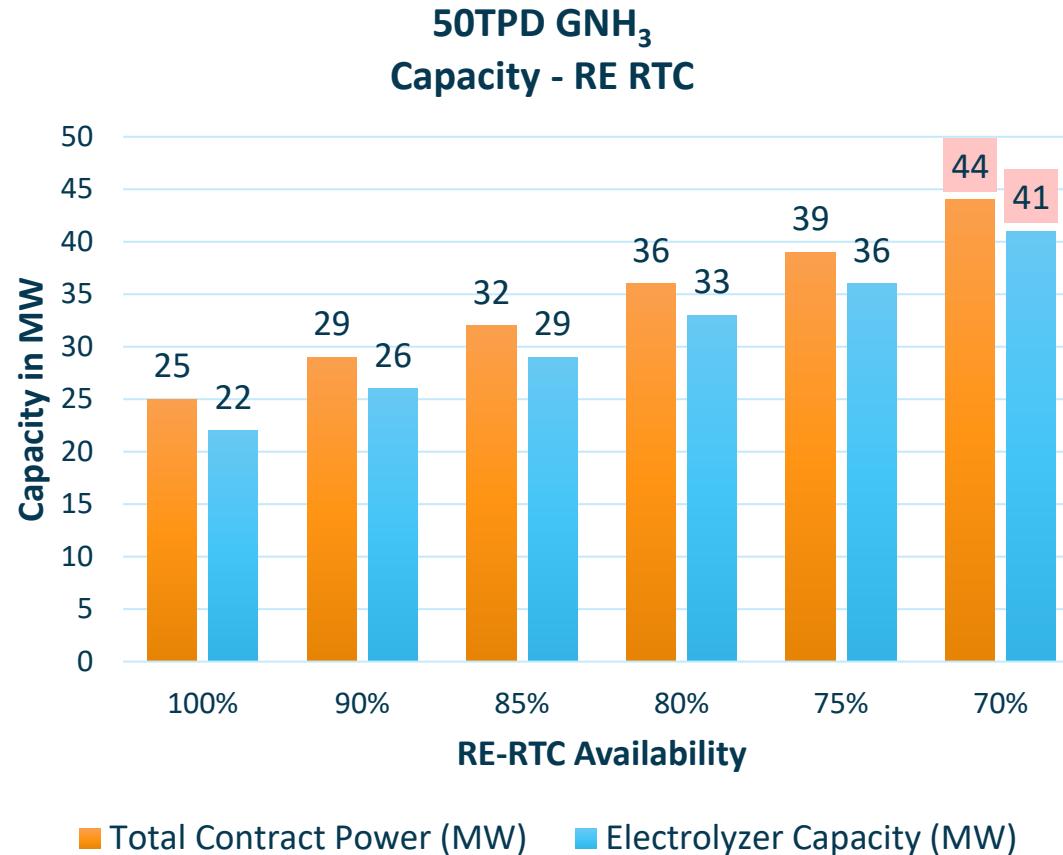
## 2 Electrolyzer

- Alkaline
- PEM
- AEM
- SOEC

## 3 Nitrogen

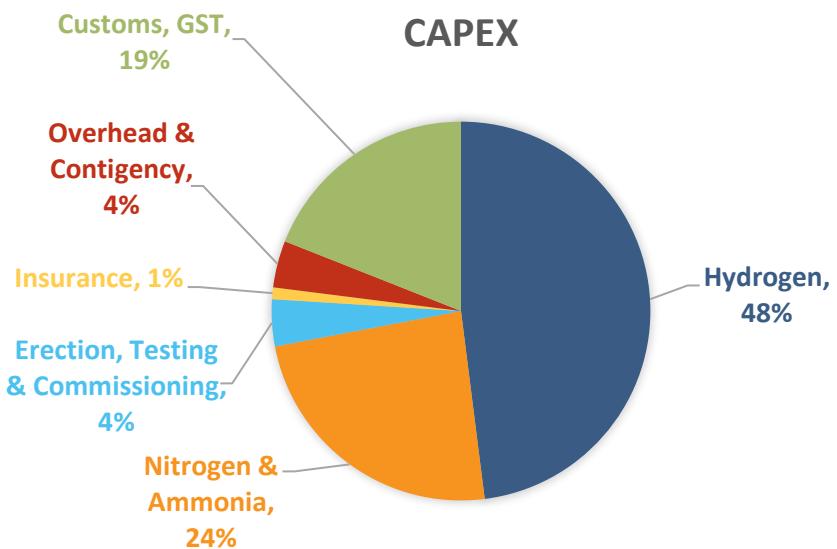
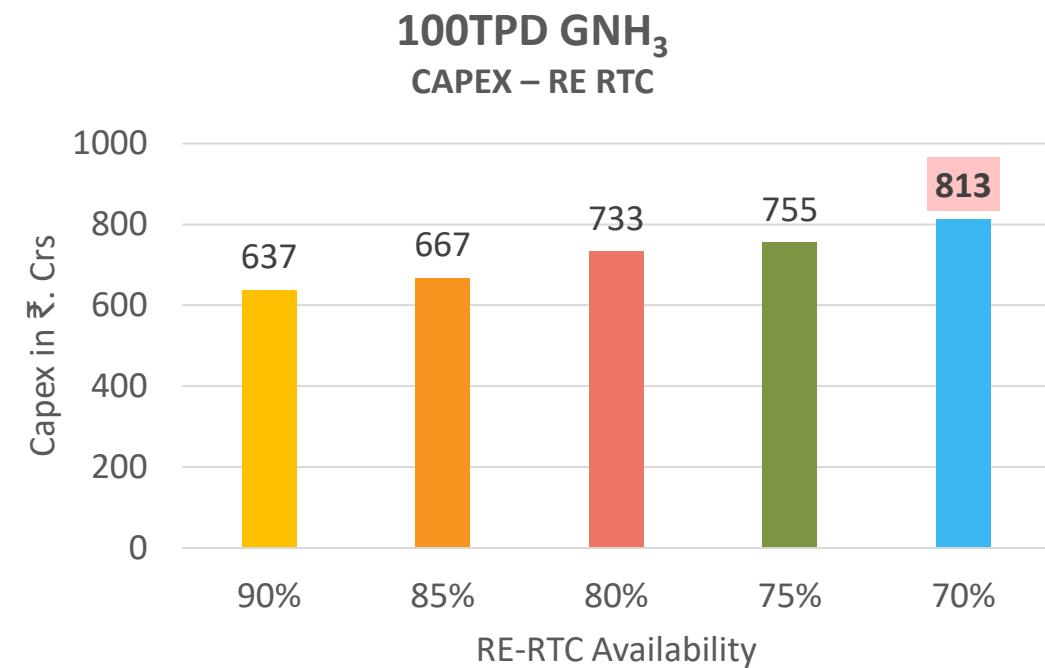
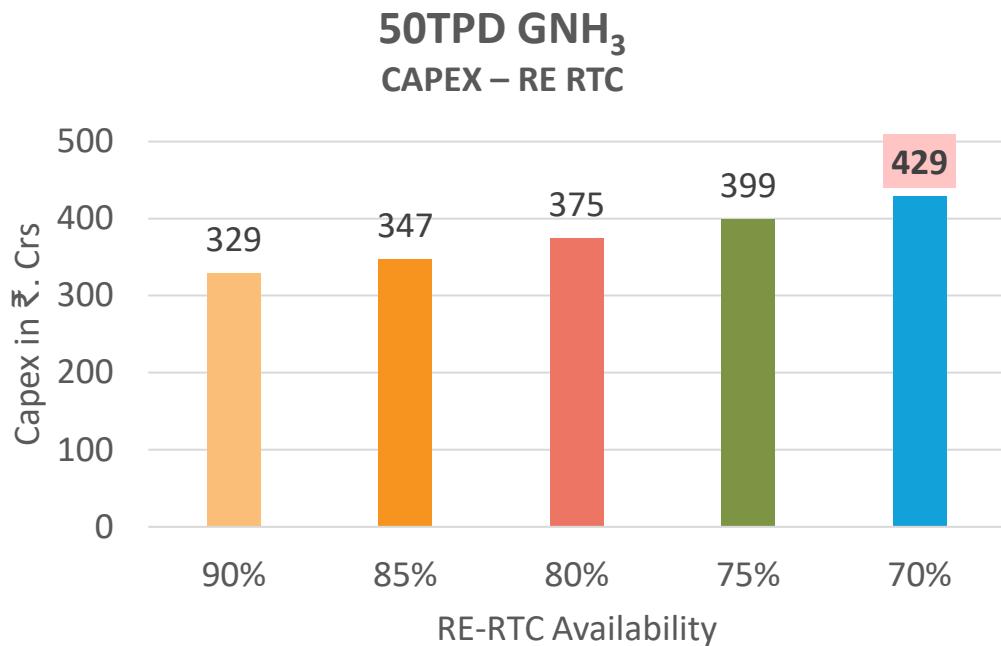
- Pressure Swing Absorption (PSA) up to 50TPD (1500 Nm<sup>3</sup>/hr.)
- Air Separation Unit (ASU) >100TPD and larger

# Electrolyzer Capacity and Contracted Power Demand



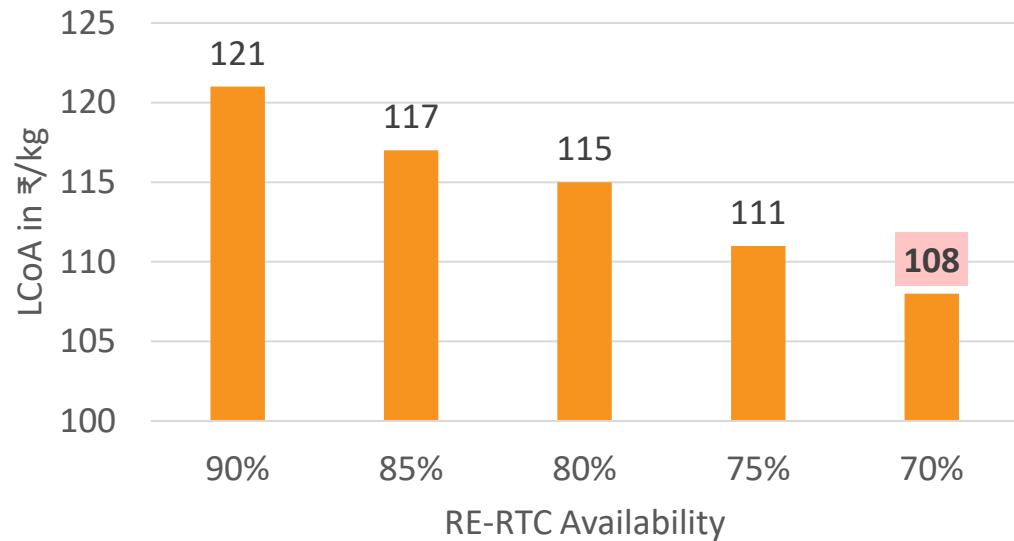
## RTC tariff

- For 70% - ₹ 4.27/kWh
- For 75% - ₹ 4.82/kWh
- For 80% - ₹ 5.34/kWh
- For 85% - ₹ 5.81/kWh
- For 90% - ₹ 6.24/kWh

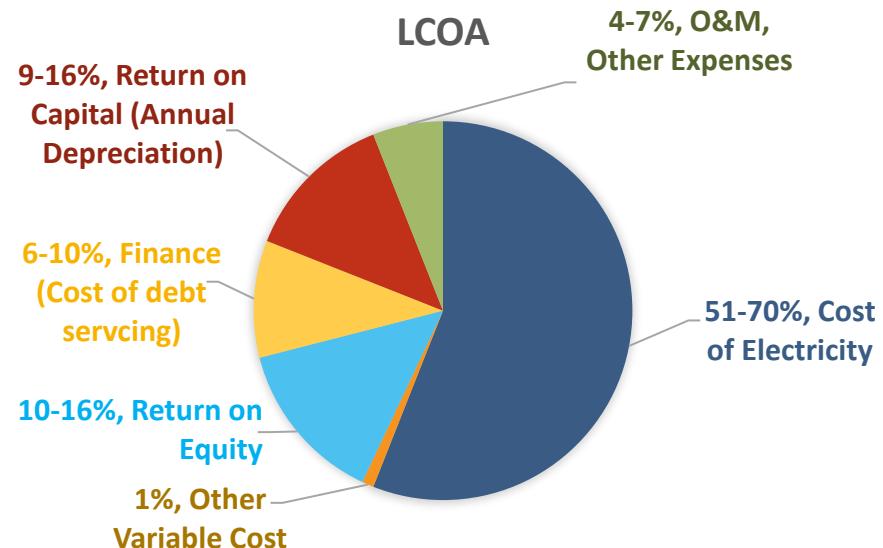
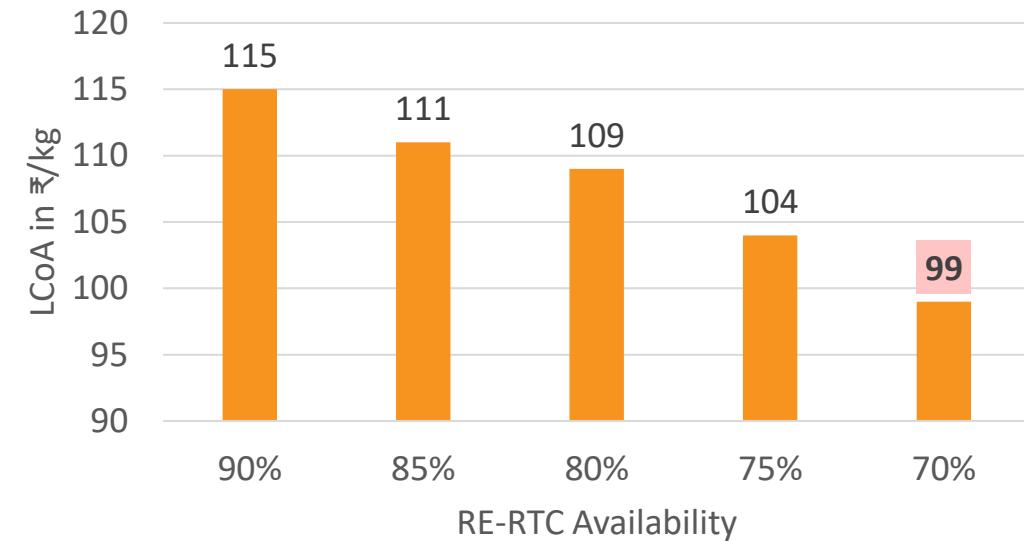


# Levelized Cost of Ammonia

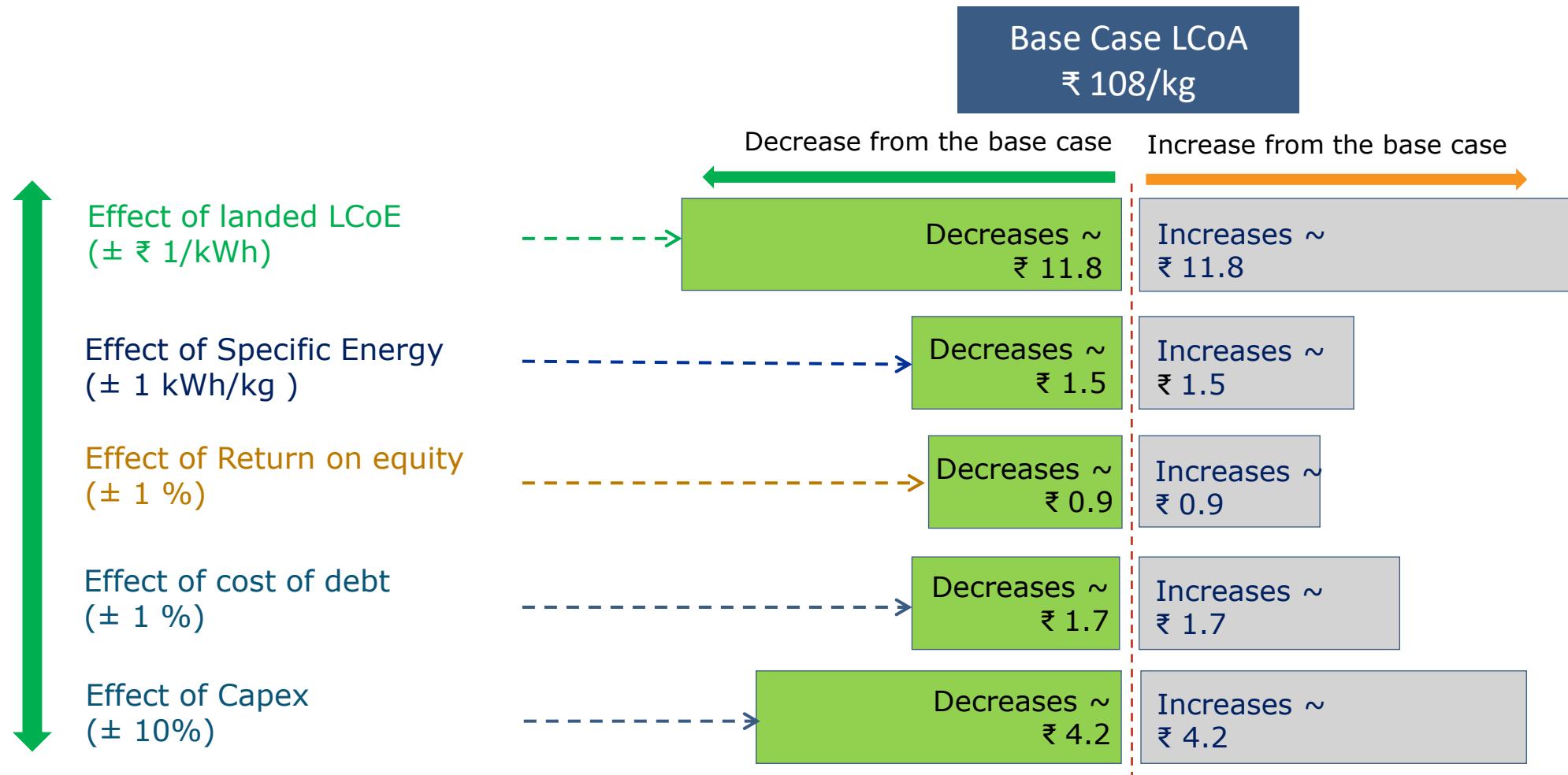
50 TPD - LCoA



100 TPD - LCoA



# Sensitivity Analysis



## Effect of few other parameters:

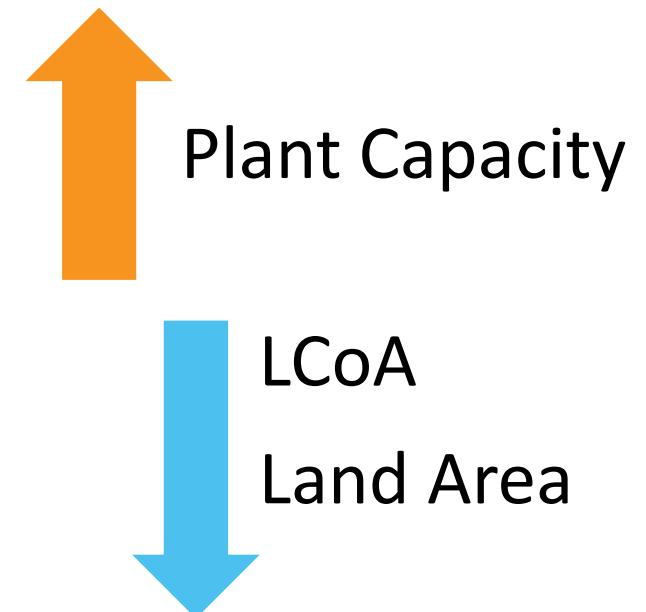
- Reduction in GST from 18%
- Exemption of custom duty

# Key Challenges

- 1 Long lead time on hydrogen technology components
- 2 High initial investment cost for Manufacturing setup
- 3 Demand and cost of the critical raw materials and final product
- 4 Renewable Energy - Round the Clock (RE-RTC)
- 5 High CAPEX and OPEX on Green Hydrogen Application
- 6 Lack of R&D facilities , Technological invention, Codes and Standards

# Conclusion

Parameter	50 TPD	100 TPD	1000 TPD
Total power (MW)	44 MW	90 MW	685 MW
Electrolyzer (MW)	41 MW	79 MW	623 MW
Electrolyzer Type	Alkaline	Alkaline	Alkaline & PEM
RE RTC (Ex-Bus) (₹ / kWh)	4.27-6.24	4.27-6.24	4.0-6.24
RE RTC Availability (%)	70 – 90	70 – 90	70 – 90
Ammonia Loop	300bar (high pr.)	150bar (low pr.)	150bar (low pr.)
Nitrogen	PSA	ASU / PSA	ASU
Land area	9	17	100
Capex ₹ in Cr.	429	813	8000
LCoA ₹ / kg	108	99	95





# Thank You



NTPC Ramagundam

Website: [www.ntpcrel.co.in](http://www.ntpcrel.co.in)

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